



Dart Aerospace Ltd.
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Canada

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D3601-1

Job Sheet 186307



Part No: D3601-1

Job Qty: 300 ea

Part Name: Radius Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	300 Ea		11/21/18	0.00	0.00	Start Up Machining-4		8/18/20
105	Waterjet - Flow - 1	300 pcs		11/21/18	0.00	0.00	Waterjet - Flow - 1		8/18/20
110	CNC Vertical Machining	300 pcs		11/21/18	0.01	10.03	HAAS1-4		8/18/20
120	QC	300 pcs		11/21/18	0.00	0.00	QC2 Machining-2		8/18/20
130	QC	300 pcs		11/21/18	0.00	0.00	QC8 Machining-2		8/18/20
140	Small Fab	300 pcs		11/21/18	0.00	2.09	Small Fab-4		8/18/20
150	HandFinish	300 pcs		11/21/18	0.00	1.33	HandFinish1		8/18/20
160	QC	300 pcs		11/21/18	0.00	0.00	QC7-5		8/18/20
170	Packaging	300 pcs		11/21/18	0.00	0.00	Packaging3-1		8/18/20
180	QC21-SA	300 Ea		11/21/18	0.00	0.00	QC21		8/18/20

Part Op 105 - CUT BLANK. blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces
Descriptions: 110 - 1- Mill as per Folio FA682 Rev: _____ & Dwg D3601 Rev: _____
140 - 1-Tumble 2-Deburr any rough edges after tumbling

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	15 sf (.05 ea)	105-Waterjet - Flow - 1	30/18009

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Waterjet - Flow - 1	M6061T6S.125	15	13	0

Part Specifications

Specifications could not be found.

Plex 11/20/18 11:34 AM Dart.Hadley.Shannon

FRED 18-11-30 (BOMCX)
91
-006



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Container No: S129644



Part: D3601-1

Job No: 186307

Serial No/Batch: S129644

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/20/18

Blank folder

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